

ATLAS SERVICE ENGINEER VISIT 1/4&5/2000

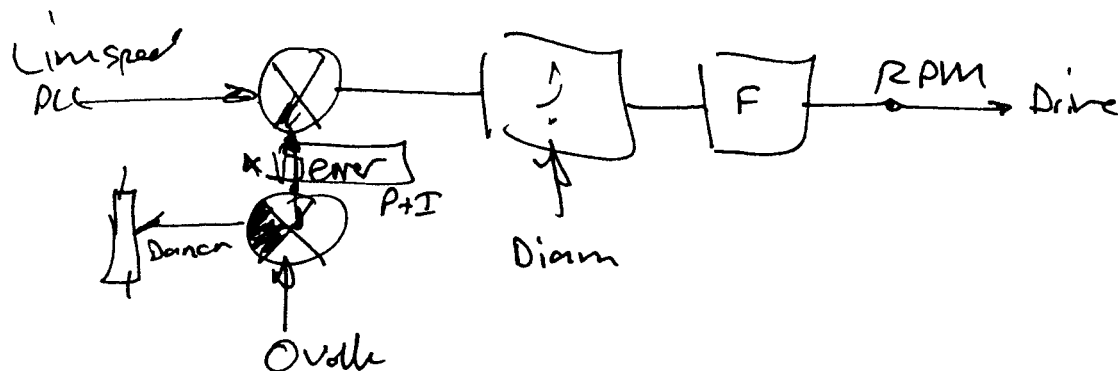
Objectives

1. Make overall check of machine-make recommendations
- ✓ 2. Advise on winding 80" * 42" rolls, arms and IDP capability 5000 lbs - 40" diam
- 3. Finalize computer spare quote Dumbb. 4up? - cons slip
- 4. Resolve date problem on computer printouts. - left arms
5. Evaluate unwind roll diameter sensing device and how to improve max sensor 37" (3700)
6. How can we improve rewind OD control?
7. Best method to get length counter accuracy - slippage
- 8. How to resolve 24 DC unregulated power supply ~~was~~ adjusted on last visit OK?
9. Best current method of safety devices at rewind area light curtain active above certain sp
10. Advice on acceleration levels on 3" cores large rolls, best methods for changes
- 11. What are possibilities of changing Siemens PLC for Allen Bradley? or newer PLC
12. Options to eliminate web wander on acceleration and deceleration

→ speed vs Diam.

Harold Isherwood

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Valmet Converting, Inc.

Case 1:03-cv-12359-MLW

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INVOICE
09/20/2000

No 522/SID/92200453

1

Seller John Brook		Our reference 522/820284	Customer number 156505
Invoice Address VAT Proma Technologies, Inc. 24 Forge Park FRANKLIN, MA 02038		Customer VAT Proma Technologies, Inc. P. O. 3026 24 Forge Park FRANKLIN, MA 02038	
Delivery address VAT Proma Technologies, Inc. 24 Forge Park FRANKLIN, MA 02038		Technical responsible John Brook Way of delivery Terms of delivery FOB CHARLOTTE, NC Prepaid and Add Other terms Terms of payment Net 30 Days from Invoice Date Overdue interest % 12.00	
Your reference P. O. 3026; Machine 92036			
Forwarder			

Position and item	Quantity and unit	Unit price and discount	Line total
1 CON0000003 TECHNICAL SERVICE - ALTAS Delivery Date: 09/12/2000 Project: 620024	2 DAY	900.00	1800.00
2 CON0000001 GENERAL EXPENSES Service Machine 92036 January 4 - 5, 2000 Delivery Date: 09/12/2000 Project: 620024	1 PCE	1367.69	1367.69
Total	USD		3167.69

Please state with your payment: 522/SID/92200453

OK TO PAY
[Signature]

115869

PLAINTIFF'S
EXHIBIT
4
LYONS

RECEIVED
OCT 02 2000
PROMA

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Charlotte Division
P.O. Box 751344
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ACCT#: 0453002823

VAT number

Trade reg. data:
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PUC 0600